FINISHED FILTER ROD DESCRIPTIVE

STOCKTON STREET
MARLBORO LIGHTS 100 REGULAR FTB
BRAND CODE-0190 (STD)

EFFECTIVE DATE: 06/01/92
STANDARD PRODUCTION

MACHINE TYPE	: KDF-2			
FILTER ROD LENGTH	: 126.0	MM		
FILTER CIRCUMFERENCE	: 24.45	MM (LASER)		
NUMBER UP	: 4			
PLUG LENGTH	: 31.5	MM		
ROD R.T.D.	: 17.00	IN. H2O (TOTAL ENCAP)		
PLUG R.T.D.	: 4.25	IN. H2O		
PLASTICIZER	: TRIACETIN PZ			05-800-A
APPLICATION PERCENT	: 7.00	% OF DRY WEIGHT		
APPLICATION WEIGHT	: 5.46	GRAMS/100 RODS	1.36	GRAMS/25 RODS
FILTER TOW	: FT-107 #10(EASTMAN)			05-107-E
	: FT-107 #10(CELANESE)			05-107-C
DENIER PER FILAMENT	: 3.0			
TOTAL DENIER	: 35,000			
CROSS SECTION	: # 10			
PLUG WRAP	: 26.25MM X 4725M ECUSTA 28045			06-300-A
ANCHOR ADHESIVE	: UPACO 6732-0		PVA	61-425-A
GLUE APP. FOR ANCH. ADH	: TWO GLUE LINES			
LAP ADHESIVE	: FULLER HM 8229CH			61-428-A
DRY WEIGHT	: 77.96	GRAMS/100 RODS	19.49	GRAMS/25 RODS
DRY WEIGHT W/ GLUE	: 78.51	GRAMS/100 RODS	19.63	GRAMS/25 RODS
WET WEIGHT W/ GLUE	: 83.97	GRAMS/100 RODS	20.99	GRAMS/25 RODS

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REASON FOR CHANGE : PLASTICIZER APPLICATION % CHANGED FROM 8.00% TO
: 7.00% OF DRY WEIGHT AS A COST SAVINGS MEASURE.
: APPLICABLE TARGET WEIGHTS REDUCED ACCORDINGLY.
: OK TO MIX FINISHED CIGARETTES.

PREPARED BY : K. V. SMITH
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APPROVED BY: E. L. Wattle JOE
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